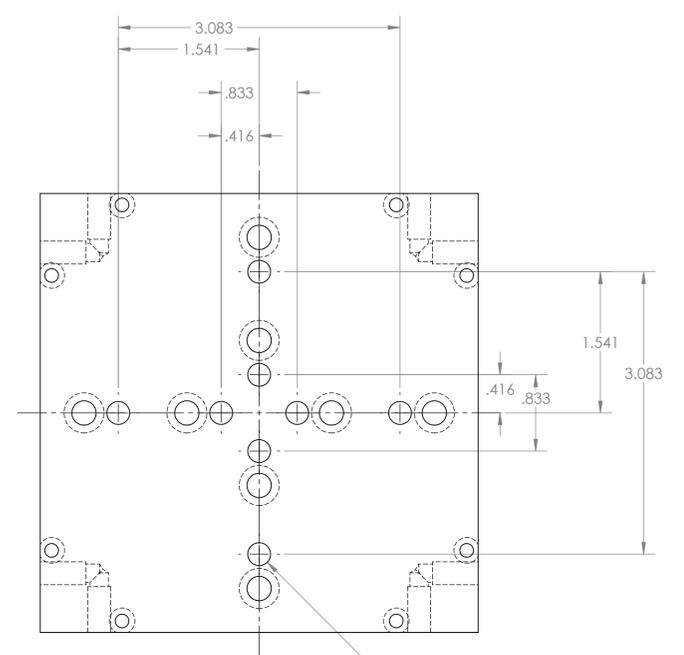
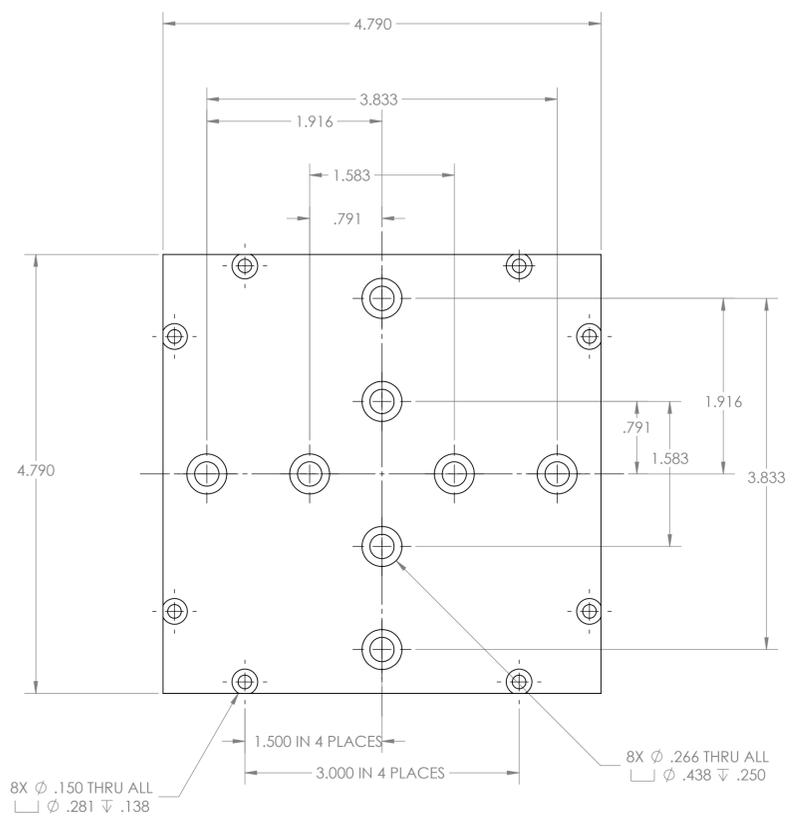
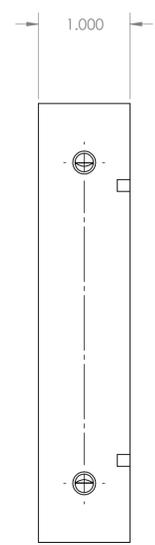
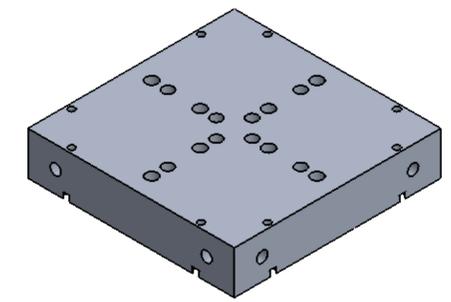


1 OF FROM PRECISION GROUND ALUMINUM JIG PLATE (E.G. MCMASTER 3511T61) - INSTALL DOWEL PINS



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Brookhaven National Lab	
DIMENSIONS ARE IN INCHES		DRAWN	CDS		TITLE:
TOLERANCES:		CHECKED		SIZE DWG. NO. REV D bottom_plate	
FRACTIONAL \pm		ENG APPR.			SCALE: 1:1 WEIGHT: SHEET 1 OF 1
ANGULAR: MACH \pm BEND \pm		MFG APPR.			
TWO PLACE DECIMAL \pm 0.01					
THREE PLACE DECIMAL \pm 0.003					
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			
MATERIAL	Aluminum	COMMENTS:			
FINISH					
NEXT ASSY	USED ON				
APPLICATION	DO NOT SCALE DRAWING				